



Data sheet

Granule Type: GPF8890

Description

PVC compound for filler of cables

Color

Natural and Colors

Physical Properties

| Properties | Standard and Test Method | Unit | Typical Value |
|---|---------------------------|------------------------|------------------|
| Hardness | ASTM D2240(15sec) | Shore A | 88±2 |
| Density | ASTM D792 / IEC 60811-1-3 | gr/cm ³ | 1.90±0.03 |
| Heat Stability at 200°C | VDE 0472/9.71 | minute | min 30 |
| Properties before ageing Tensile strength Elongation at break | IEC 60811-1-1 | N/mm ² % | min 3 min 180 |

Processing Guidelines

1- The actual extrusion conditions will depend on the type of equipment used. The following conditions may be used as a guide when starting up the extruder.

| | Zone 1 | Zone 2 | Zone 3 | Zone 4 | Head | Die | Screw* |
|----------|--------|--------|--------|--------|------|-----|--------|
| max (°C) | 150 | 160 | 170 | 180 | 190 | 200 | 70 |
| min (°C) | 130 | 130 | 140 | 150 | 160 | 190 | 80 |

* The thermostatic control of the screw improves processing results.

Extruder L/D= 20-26

2- Head and tools should be designated allowing streamlined flow avoiding stagnation of the material.

3- A breaker plate and filter net (80 -100 mesh/cm²) are recommended to be used.

Storage

- Packaging should be keep closed during storage
- Ambient temperature should not exceed more than 40°C
- Avoid direct exposure to sunlight and humid weathering
- Shelf life of the compound is 12 months from the date of manufacture.

Packaging

It is available in the form of pellets and supplied in PP bags with a net content of 25 kg.



Safety

GPF8890 is classified as no-dangerous material.

Technical Service

Ghazvin Granules Producing Co. producing Technical Service is available to help the customer to choose the best product for his requirements.

Our Technical Service is at your disposal for further information and advice about the start-up and also for any possible necessity during the use of the product.

Disclaimer

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کارخانه: قزوین، شهرک صنعتی البرز، حکمت ۹، تقاطع شیخ بهایی

تلفن: +۹۸۲۸۳۲۲۵۴۷۷ - فکس: +۹۸۲۸۳۲۲۴۸۴۰

دفتر مرکزی: تهران، خ سپهرودی شمالی، خ خرمشهر، پ ۶۴

تلفن: +۹۸۲۱۸۱۹۳۰۰۰۰ - فکس: +۹۸۲۱۸۱۹۳۱۴۶۰ - فکس: +۹۸۲۱۸۸۷۶۲۴۷۱

Factory: Sheikh bahaie Intersection, Hekmat 9th, Alborz Industrial City, Qazvin, Iran

Tel: +982832225477 - **Fax:** +982832224840

Head Office: No. 64, Khoramshahr Ave, Tehran 15539-53713, Iran

Tel: +982181930000 - +982181931460 - **Fax:** +982188762471 - **Email:** Info@ggp.ir